

Work Order ID 72738

Wednesday, August 10, 2011 12:08:02 PM



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Item ID: D412-698-017

Accept



Setup Start



Revision ID:

Item Name: Replacement Door Track

Stop



Start Date: 8/10/2011 Start Qty: 2.00



Cust Item ID:

Required Date: 8/11/2011 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: *MF*

Date: 11-08-10

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN D412-698

Rev E

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D412-698-017CHG001

Suloko

OK Per MF 11/08/10

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

11/8/10 sl 20

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

Suloko

(2)

Picklist Print

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Work Order ID: 72738

Parent Item: D412-698-017

Parent Item Name: Replacement Door Track



Start Date: 8/10/2011

Required Date: 8/11/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A 03.11.27 New issue KJ/RF
IPP Rev:B 08-01-28 change to rev D ECN 1104 DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3199-1  Bracket		Manufactured	No				Each	33.0000		18			

Location	Loc Qty	Loc Code
ST236A	33	
61484	2	
70977	31	

D3202-1  Cover		Manufactured	No				Each	33.0000		2		11/8/10 SL	(2)
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Location	Loc Qty	Loc Code
ST241A	33	
68240	3	
70294	30	

6.0 PARTS LIST - CABIN DOOR MODIFICATION KITS

(FOR AIRCRAFT EQUIPPED WITH P/N 205-032-669-XXX ALUMINUM DOORS)

Qty -011	Qty -012	Qty -013	Qty -017	Qty -019	Qty -021	Part Number	Description
X						D412-698-011	CABIN DOOR ROLLER KIT, LH
	X					D412-698-012	CABIN DOOR ROLLER KIT, RH
		X				D412-698-013	DOOR HANDLE KIT
			X			D412-698-017	REPLACEMENT DOOR TRACK KIT
				X		D412-698-019	BEARING OVERHAUL KIT
					X	D412-698-021	REPLACEMENT SHIM KIT
3	3					D3121-141	BRACKET ASSEMBLY
1						D3121-143	BRACKET ASSEMBLY
	1					D3121-144	BRACKET ASSEMBLY
1	1					D3137-043	BRACKET ASSEMBLY
1						D3183-043	BRACKET ASSEMBLY
	1					D3183-044	BRACKET ASSEMBLY
9	9		9			D3199-1	BRACKET
1	1		1			D3202-1	COVER
		4				D3203-1	HANDLE
		1				D3220-041	DOUBLER
		1				D3220-042	DOUBLER
		2				D3220-3	DOUBLER
				7		D3121-21	BOLT
				5		D3121-241	BEARING ASSEMBLY
				1		D3137-3	GUIDE
				1		D3137-5	WASHER
				2		D3183-045	BEARING ASSEMBLY
					3	D3238-1	SHIM
					1	D3238-3	SHIM
					2	D3238-5	SHIM
					6	D3238-11	SHIM
					2	D3238-13	SHIM
					4	D3238-15	SHIM
		8				AN960JD416L	WASHER
		8				MS21042L4	NUT (OR MS21042-4)
		16				MS24694-S98	SCREW
				1		MS24694-S101	SCREW

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Revision: E

Date: 08.05.01